



# ATTAVULLAH ABDUL SUBHAN

## PRODUCTION OFFICER

### CONTACT

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Dubai, UAE

### EDUCATION

Rajasthan Vidyapeeth  
University

**Bachelor of Technology-  
Mechanical -2008-2011**

Chengalvaraya Naicker  
Polytechnic College

**Diploma in Mechanical  
Engineering-2004-2007**

### SOFT SKILLS

- AutoCAD
- MS Office
- SAP, ERP

### SKILL

- Lean Manufacturing
- KPI- OEE, OPP, PPM
- CNC Programming
- CNC Tooling- Turn, Mill
- Assembly Process
- Kaizen, Cost Saving
- Productivity, Takt Time
- Cycle Time reduction
- Process optimization
- Resource management
- Cost reduction
- SPC,7QC Tools,8D
- Product development
- ISO, API Documents

### REFERENCE

Available upon request

### SUMMARY

- ✓ Organized professional with **13+ years** of work experience in Production & Planning on diverse manufacturing sector -Automotive, oil & Gas, Gears, Lifts & FMCG industries holding a **Diploma & B.Tech Mechanical**.
- ✓ Strong exposure of **Planning, Productivity, manpower management on CNC machining & Product assembly including Drawings, Tooling, Programming (Manual), automotive assembly process, SPM machines assembly, sub parts planning.**
- ✓ Well conversant with 5S, Kaizen, Lean Manufacturing, SPC, ISO Standards, Poke-yoke, Root cause analysis, PFD, FMEA, 7QC Tools, PPAP, SAP, ERP, AutoCAD.
- ✓ Strong track record executing creative briefs to tight deadlines and facilitating successful performances

### EXPERIENCE

- |  |                   |
|--|-------------------|
| <b>1. Production Officer</b>                       | Oct-2023- Present |
| Automech Engineering LLC, Ras Al Khor, Dubai, UAE. |                   |
| <b>2. Production Planning Engineer</b>             | July'22-Aug'23    |
| Perfect Gears Chennai Pvt Ltd, Chennai, India      |                   |
| <b>3. Production Line Leader</b>                   | May'18-June'20    |
| Reckitt Benckiser (M) SDN.BHD, Johor, Malaysia     |                   |
| <b>4. Junior Production Engineer</b>               | July'07-Feb'16    |
| Delphi TVS Diesel Systems Ltd, Chennai, India      |                   |

### KEY ASSIGNMENTS

- Manufacturing Production Planning and management – 4M resources
- Machine output – OEE, Line Output -OLE, Takt time, Delivery, Quality rate, Delivery, Safety – management
- CNC Machine tools planning, organizing, Fixtures & gauges for Turning & Milling (30 Machines) as per route card based
- Prioritize the jobs and process in the machines to meet customer delivery and machines cycle time.
- Drawing and tooling study for better performance and to eliminate product defects.
- SPC, 7QC Tools, FMEA, Control plan, Gemba study, 8D report, PPM standards followed for minimize the defects and downtime.
- Operator Training, performance, OPP, skill assessment, Safety awareness, suggestions.
- Tools and spares cost reduction, supplier assessment, localization, machine spares.
- New Machines Qualification, PPAP, TPM, CBM planning coordination with maintenance team.
- Assembly process developments for automotive, SPM machines, higher standards on finite assembly parts.